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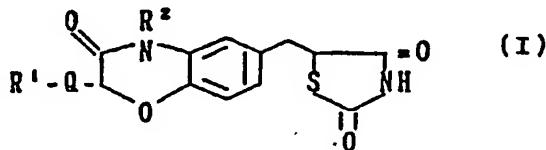
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㉒ Benzoxazine derivatives and processes for preparation thereof.

㉓ Novel benzoxazine derivative of the formula:



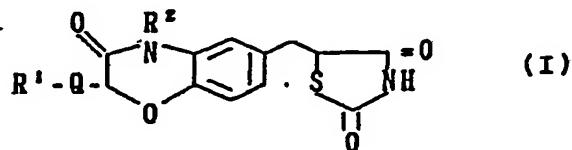
wherein R¹ is phenyl group or a substituted thiazolyl group; R² is hydrogen atom or a lower alkyl group; Q is single bond or a lower alkylene group, or a salt thereof are disclosed. Said derivative (I) and a salt thereof are useful as therapeutic agents for diabetes.

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Benzoxazine derivatives and processes for preparation thereof

This invention relates to a novel benzoxazine derivative and processes for preparing same. More particularly, it relates to a benzoxazine derivative of the formula:

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wherein R¹ is phenyl group or a substituted thiazolyl group; R² is hydrogen atom or a lower alkyl group; and Q is single bond or a lower alkylene group, or a salt thereof.

15 A variety of biguanide derivatives and sulfonylurea derivatives have been so far used for treatment of diabetes. However, these anti-diabetic agents are still unsatisfactory in that the biguanide and sulfonylurea derivatives cause side effects such as lactic acidosis and severe hypoglycemia, respectively.

The novel benzoxazine derivative (I) of the present invention and a salt thereof are useful for therapeutic treatment of diabetes because they elevate insulin sensitivity in cells and show potent hypoglycemic activity.

20 Examples of the benzoxazine derivative of the present invention include those of the formula (I) in which R¹ is phenyl group or a phenyl-thiazolyl group; R² is hydrogen atom or a lower alkyl group; and Q is single bond or a lower alkylene group.

Among them, the preferred subgenus includes the benzoxazine derivative (I) in which R¹ is phenyl group or 2-phenyl-thiazol-4-yl group; R² is hydrogen atom or methyl group; and Q is single bond or 25 methylene group, or a salt thereof.

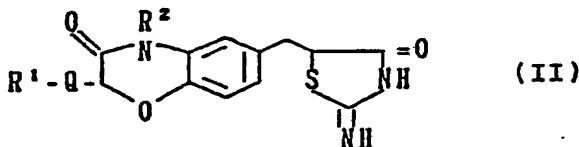
The present invention includes within its scope the benzoxazine derivative (I) in which lower alkyl groups and lower alkylene groups are alkyl groups and alkylene groups of 1 to 6 carbon atoms; but the compounds (I) in which alkyl groups and alkylene groups of 1 to 4 carbon atoms are usually exemplified as preferred examples of those.

30 The benzoxazine derivative (I) of the present invention may exist in the form of four isomers due to two asymmetric carbon atoms thereof. The present invention includes within its scope either one of these isomers and a mixture thereof.

According to the present invention, the compound (I) or a salt thereof can be prepared by the step or steps of:

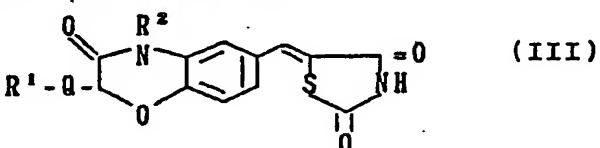
35 (1) hydrolyzing an imine compound of the formula:

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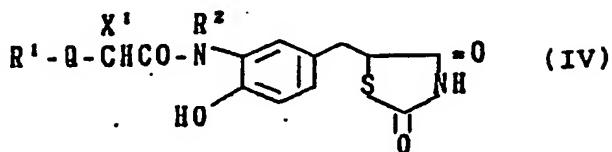
45 wherein the symbols are the same as defined above, or a salt thereof, or  
(2) reducing an olefin compound of the formula:

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wherein the symbols are the same as defined above, or a salt thereof, or  
(3) subjecting a halide compound of the formula:

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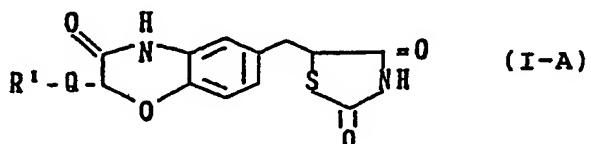
wherein  $\text{X}^1$  is a halogen atom and the other symbols are the same as defined above, or a salt thereof, to intramolecular cyclization, and

15

(4) if required, converting the product to a salt thereof.

The compound (I) in which  $\text{R}^2$  is a lower alkyl group, or a salt thereof, may also be prepared by alkylation of the compound of the formula:

20



25 wherein the symbols are the same as defined above, or a salt thereof, and if required, converting the product into a salt thereof.

The compound (I-A) and the starting compounds (II) to (IV) may, if required, be used for the above reactions in the form of an acid addition salt (e.g., hydrochloride), an alkali metal salt or an alkaline earth metal salt.

30 The hydrolysis of the imino compound (II) or a salt thereof can be conducted in a conventional manner. For example, it can be carried out by treating the compound (II) with an acid such as hydrochloric acid, hydrobromic acid, trifluoroacetic acid or methanesulfonic acid in an inert solvent. It is preferred to carry out the reaction between 50 and 150°C.

35 The reduction of the olefin compound (III) or a salt thereof can be conducted in the presence of a catalyst in an inert solvent. Examples of the catalyst include palladium-carbon, palladium, platinum oxide, Raney nickel and the like. It is preferred to carry out the reaction in hydrogen atmosphere between 10 and 80°C.

40 The intramolecular cyclization of the halide compound (IV) or a salt thereof can be conducted in the presence of an acid acceptor in an inert solvent. Examples of the acid acceptor include an alkali metal bicarbonate, an alkali metal carbonate, an organic base such as an alkali metal acetate, triethylamine, N,N-dimethylaniline or pyridine, and the like. It is preferred to carry out the reaction between 0 and 100°C.

45 The alkylation of the compound (I-A) or a salt thereof can be conducted by treating it with an alkylating agent in the presence of an acid acceptor in an inert solvent. Examples of the alkylating agent include lower alkyl halides (e.g., methyl iodide, ethyl bromide and the like), and an alkali metal hydroxide, an alkali metal carbonate, an alkali metal hydride, an alkali metal lower alkoxide and the like are preferably used as the acid acceptor. It is preferred to carry out the reaction between 0 and 100°C.

50 In carrying out either one of the above-mentioned reactions, conventional solvents such as ethanol, methanol, tetrahydrofuran, dioxane and the like may be used.

55 The benzoxazine derivative (I) of the present invention and a salt thereof exhibit potent hypoglycemic activity and are useful for treatment and/or prophylaxis of diabetes, especially for the treatment of patients with non-insulin dependent diabetes. For example, the effect of 2-(2-phenylthiazol-4-yl)-6-[(2,4-dioxothiazolidin-5-yl)methyl]-3-oxo-1,4-benzoxazine on blood glucose level in KK-A' mice (Tokyo Laboratory Animals Science Corp., Tokyo, Japan) fed powdered chow (CE2, Clea Japan Inc., Tokyo, Japan) containing 5 mg% of the test compound for 5 days was tested. In this experiment, when blood was collected from the tail tip and glucose was enzymatically measured, the average blood glucose level in the medicated group was about 60% lower than that in the non-medicated group. Such therapeutic effect of the compound (I) is based on elevation of insulin sensitivity in cells and, unlike the known anti-diabetic agents, said compound is advantageous in that it can be used as anti-diabetic agent without affecting patients of normal blood

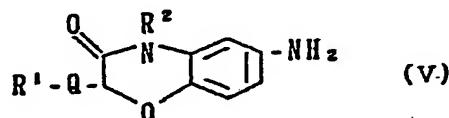
glucose level. Moreover, the toxicity of the benzoxazine derivative (I) of the present invention is low. For example, when 2-(2-phenylthiazol-4-yl)-6-[(2,4-dioxothiazolidin-5-yl)methyl]-3-oxo-1,4-benzoxazine at a dose of 100 mg/kg (CMC suspension) was orally administered to mice, no mice died during a 72 hour-observation period.

6 The benzoxazine derivative (I) can be used for pharmaceutical use either in the free form or in the form of a salt. Suitable salts of the compound (I) for pharmaceutical use include, for example, pharmaceutically acceptable salts such as an alkali metal salt (e.g., sodium salt, potassium salt), an alkaline earth metal salt (e.g., calcium salt, magnesium salt), and acid addition salts (hydrochloride or sulfate). Such salt may be obtained by treating the compound (I) with a stoichiometrically equimolar amount of the acid or base 10 according to a conventional manner.

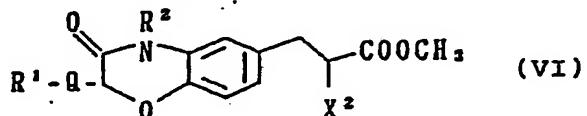
16 The compound (I) and a salt thereof may be administered either orally or parenterally and may also be used in the form of a pharmaceutical preparation containing the same compound in admixture with pharmaceutical excipients suitable for oral or parenteral administration. The pharmaceutical preparations may be in solid form such as tablets, capsules or suppositories or in liquid form such as solutions, suspensions or emulsions. Moreover, when administered parenterally, the pharmaceutical preparation may be used in the form of injections.

20 The dose of the compound (I) or a salt thereof may vary depending on the age, condition and body weight of patients, the kind and severity of diseases to be treated and administration route, etc, but may usually be about 0.05 to about 100 mg/kg, preferably about 0.1 to about 50 mg/kg, per day.

25 All of the starting compounds of the present invention are novel. Among them, the starting compound (II) may be prepared, for example, by diazotizing a compound of the formula:

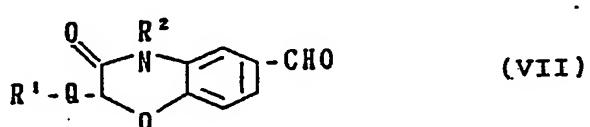


30 wherein the symbols are the same as defined above, in the presence of a hydrogen halide, reacting the diazotized product with methyl acrylate in the presence of a copper catalyst (e.g., copper (I) oxide) to give a compound of the formula:



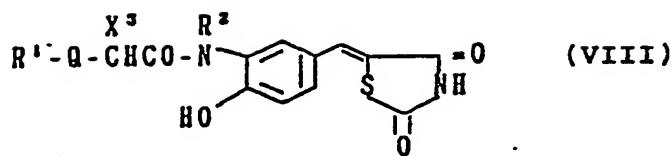
40 wherein X2 is a halogen atom and the other symbols are the same as defined above, and then reacting the compound (VI) with thiourea in the presence of a base such as sodium acetate.

The starting compound (III) may be prepared, for example, by condensing a compound of the formula:



50 wherein the symbols are the same as defined above, with 2,4-dioxothiazolidine in the presence of a base such as piperidine, or subjecting a compound of the formula:

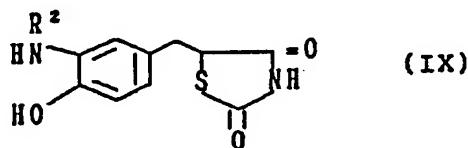
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wherein  $\text{X}^3$  is a halogen atom and the other symbols are same as defined above, to intramolecular cyclization in the the same manner as in the case of the halide compound (IV).

The starting compound (IV) may be prepared, for example, by condensing a compound of the formula:

15



20 wherein the symbols are the same as defined above, with a compound of the formula:

25



wherein the symbols are the same as defined above, in a conventional manner.

The starting compounds (II) to (IV) thus prepared and the compound (I-A) may be used in the reactions of the invention, if desired, without isolation and purification.

30

Example 1

35 (1) A solution of 1.3g of sodium nitrite in 3ml of water is added to a mixture of 4.8g of 6-amino-2-benzyl-3-oxo-1,4-benzoxazine, 3ml of conc. hydrochloric acid and 60ml of acetone. After the mixture is stirred at room temperature for 30 minutes, 10.8ml of methyl acrylate are added thereto, and 500mg of copper oxide (I) are added gradually at a temperature of 35 to 40°C. After stirring for 30 minutes, the mixture is poured into water and extracted with ethyl acetate. The extract is washed, dried and evaporated to remove the solvent. The residue is purified by silica gel column chromatography (solvent; chloroform : methanol = 100 : 1) to give 4.95g of crude methyl 3-(2-benzyl-3-oxo-1,4-benzoxazin-6-yl)-2-chloropropionate.

40 Yield 73%

m.p. 124-127°C

45 IR<sub>v</sub> <sub>max</sub> <sub>Nujol</sub> (cm<sup>-1</sup>): 1750, 1700, 1610

Mass(m/e): 361, 359(M<sup>+</sup>), 323

50 (2) A solution of 4.8g of the product obtained above, 2.07g of thiourea and 1.3g of sodium acetate in 30ml of ethylene glycol monomethyl ether is heated at 100°C for 7 hours. After cooling, the reaction mixture is poured into water. Crystalline precipitates are collected by filtration, washed with water and ether and dried to give 3.78g of 2-benzyl-6-[(2-imino-4-oxothiazolidin-5-yl)methyl]-3-oxo-1,4-benzoxazine.

55 Yield 76%

m.p. 251-254°C (dec.)

60 IR<sub>v</sub> <sub>max</sub> <sub>Nujol</sub> (cm<sup>-1</sup>): 1680, 1640

Mass(m/e): 387(M<sup>+</sup>), 252

65 (3) A mixture of 3.78g of the product obtained above, 2.86g of p-toluenesulfonic acid monohydrate, 6ml of water and 30ml of ethylene glycol monomethyl ether are heated for 4 hours. Then, the reaction mixture is poured into water, and extracted with ethyl acetate. The extract is washed with a saturated aqueous sodium chloride solution, dried and evaporated to remove the solvent. The residue is purified by silica gel column chromatography (solvent; chloroform : methanol = 10 : 1) to give 3.2g of 2-benzyl-6-[(2,4-

dioxothiazolidin-5-yl)methyl]-3-oxo-1,4-benzoxazine as pale brown foam.

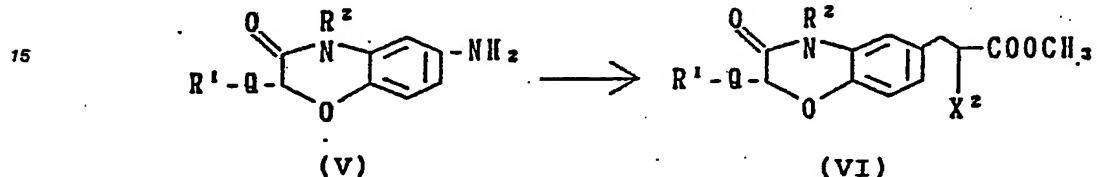
Yield 84%  
 $\text{IR}_\nu \text{ Nujol } \text{cm}^{-1}$ : 1750, 1690  
 Mass(m/e): 368( $M^+$ ), 253, 252

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Examples 2 to 4

(1) The corresponding starting compounds are treated in the same manner as described in Example 1-(1) to give the compounds shown in Table 1.

Table 1



$(X^2 = \text{Cl})$

25

Ex.	Compound (VI)		Properties
No.	$\text{R}^1-\text{Q}-$	$\text{R}^2$	
30	2		Yield 72% M.p. 121-124 °C $\text{IR}^* : 1750, 1690$
35	3		Yield 69% oil $\text{IR}^* : 1750, 1680$
40	4		Yield 81% oil $\text{IR}^* : 1745, 1685$

45

$\text{IR}^* : = \text{IR}_\nu \text{ Nujol } \text{cm}^{-1}$ :

50 ("IR\*" means the same in the following lines.)

55

(2) The products obtained above are treated in the same manner as described in Example 1-(2) to give the compounds shown in Table 2.

Table 2



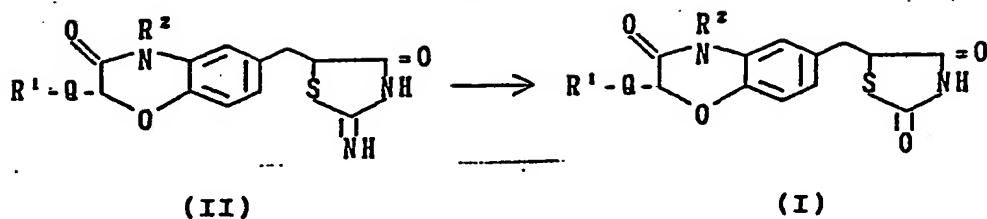
16



Ex.	Compound (II)		Properties
No.	R <sup>1</sup> -Q-	R <sup>2</sup>	
2		H	Yield 55% M.p. 268-271 °C (dec.) IR <sup>*</sup> : 1690, 1640, 1600
3		CH <sub>3</sub>	Yield 98% M.p. 205-208 °C IR <sup>*</sup> : 1670, 1600
4		CH <sub>3</sub>	Yield 72% M.p. 141-144 °C IR <sup>*</sup> : 1670, 1535

(3) The products obtained above are treated in the same manner as described in Example 1-(3) to give the compounds shown in Table 3.

Table 3

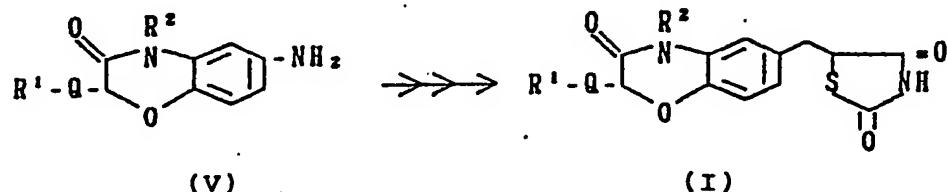


Ex.	Compound (I)		Properties
No.	$R^1-Q-$	$R^2$	
2		H	Yield 76% M.p. 219-222 °C IR*: 1760, 1740, 1700
3		$CH_3$	Yield 65% M.p. 193-195 °C IR*: 1740, 1680
4		$CH_3$	Yield 76% M.p. 198-203 °C IR*: 1750, 1700

### Examples 5 to 8

The corresponding starting compounds are treated in the same manner as described in Example 1-(1) to (3) to give the compounds shown in Table 4.

Table 4



Ex. No.	Compound (I)		Properties
	$R^1-Q-$	$R^2$	
5		H	Yield 55% M.p. 247-250 °C IR*: 1750, 1690
6		CH <sub>3</sub>	Yield 62% IR*: 1750, 1690
7		H	Yield 54% IR*: 1750, 1690
8		CH <sub>3</sub>	Yield 67% IR*: 1750, 1690

Preparation 1

5 (1) A mixture of 12.0g of 3-phenylpropionic acid, 25ml of thionylchloride and 8ml of carbon tetrachloride are heated at 70°C for 45 minutes. Then, 10.7g of N-bromosuccinimide, 40ml of carbon tetrachloride and 6 drops of 48% hydrobromic acid are further added thereto, and the mixture is heated for 1 hour. After cooling, insoluble materials are filtered off, and the filtrate is condensed to dryness. The residue is dissolved in 20ml of tetrahydrofuran, and the mixture is added dropwise to 120ml of a tetrahydrofuran solution containing 12.3g of 2-amino-4-nitrophenol and 14.5g of N,N-dimethylaniline under ice cooling. After stirring at room temperature for 40 minutes, the mixture is evaporated to remove the solvent. Water is added to the residue, and the mixture is extracted with ethyl acetate, dried and evaporated to remove the solvent. Then, the residue is dissolved in 200ml of acetone. 41.4g of potassium carbonate are added thereto, and the mixture is refluxed for 1 hour. After cooling, the reaction mixture is poured into water. Crystalline precipitates are collected by filtration, washed with water, dried and recrystallised from a mixture of ethyl acetate and n-hexane to give 12.25g of 2-benzyl-6-nitro-3-oxo-1,4-benzoxazine.

15 Yield 54%

m.p. 194.5-197.5°C

IR<sub>v</sub> Nujol (cm<sup>-1</sup>): 1685, 1520, 1340

Mass(m/e): 284(M<sup>+</sup>)

20 (2) A mixture of 6.5g of the product obtained above, 5.0g of methyl iodide, 10.0g of potassium carbonate and 50ml of dimethylformamide is stirred at room temperature for 1 hour. The reaction mixture is poured into water. Crystalline precipitates are collected by filtration, washed with water and dried to give 5.86g of 2-benzyl-4-methyl-6-nitro-3-oxo-1,4-benzoxazine.

Yield 86%

m.p. 166-169°C

25 IR<sub>v</sub> Nujol (cm<sup>-1</sup>): 1695, 1520

Mass(m/e): 298(M<sup>+</sup>)

30 (3) 6.2g of the product obtained above are dissolved in a mixture of 100ml of methanol and 100ml of tetrahydrofuran, and the mixture is subjected to catalytic reduction in the presence of 3.0g of 10% palladium-carbon. After the reaction, the catalyst is filtered off, and the filtrate is condensed to dryness to give 6-amino-2-benzyl-4-methyl-3-oxo-1,4-benzoxazine.

Yield 91.5%

m.p. 82-85°C

IR<sub>v</sub> Nujol (cm<sup>-1</sup>): 3430, 3340, 1680, 1610

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Preparation 2 to 8

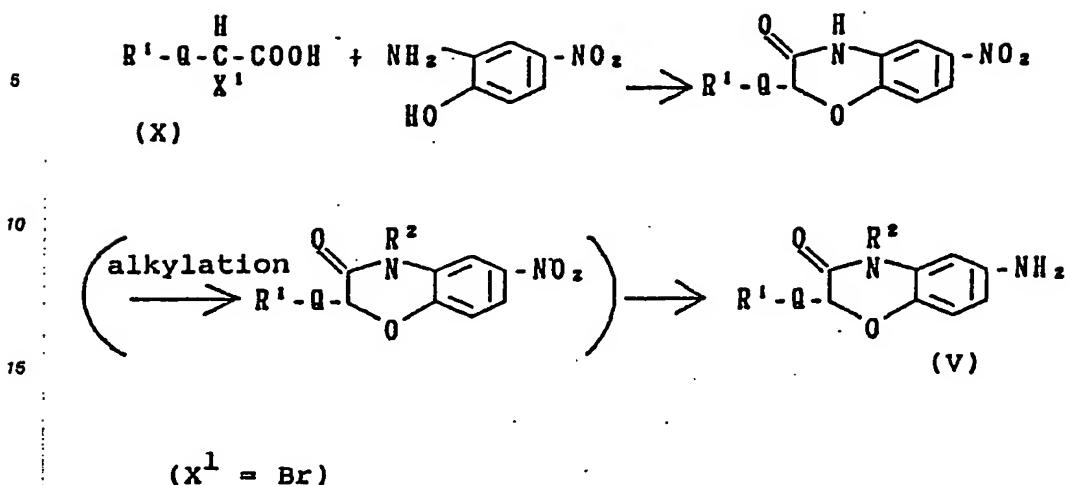
40 The corresponding starting compounds are treated in the same manner as described in Preparation 1 to give the compounds shown in Table 5. [In Preparation 2, 4, 5 & 7 the starting compounds are treated in the same manner as described in Preparation 1-(1) & (3), and in Preparation 3, 6 & 8 in the same manner as described in Preparation 1-(1) to (3)]

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Table 5



Pr. No.	Compound (V)		Properties
	$R^1-Q-$	$R^2$	
25 2		H	M.p. 195-198 °C (dec.) IR*: 3470, 3380, 1690, 1640

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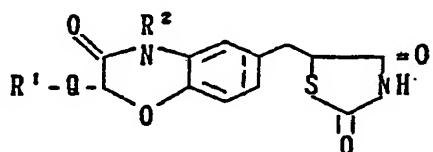
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3		CH <sub>3</sub>	M.p. 165-168 °C IR*: 3460, 3360, 1680, 1620
4		H	M.p. 186-189 °C (dec.) IR*: 3420, 3340, 1680, 1630
5		H	M.p. > 210 °C (dec.) IR*: 3470, 3380, 1690
6		CH <sub>3</sub>	IR*: 3350, 1670, 1610
7		H	M.p. 195-197 °C IR*: 3430, 3340, 3210, 1680, 1520
8		CH <sub>3</sub>	IR*: 3360, 1670, 1610

## Claims

46 1. A benzoxazine derivative of the formula:

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wherein R¹ is phenyl group or a substituted thiazolyl group; R² is hydrogen atom or a lower alkyl group; and 65 Q is single bond or a lower alkylene group, or a pharmaceutically acceptable salt thereof.

2. The compound claimed in Claim 1, in which R¹ is phenyl group or a phenyl-thiazolyl group, or a pharmaceutically acceptable salt thereof.

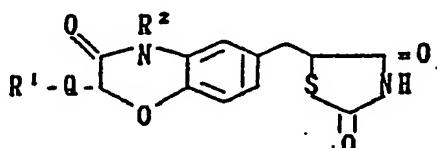
3. The compound claimed in Claim 2, in which R<sup>2</sup> is hydrogen atom or a C<sub>1-4</sub> alkyl group; and Q is single bond or a C<sub>1-4</sub> alkylene group, or a pharmaceutically acceptable salt thereof.

4. The compound claimed in Claim 3, in which R<sup>1</sup> is phenyl group or 2-phenyl-thiazol-4-yl group; R<sup>2</sup> is hydrogen atom or methyl group; and Q is single bond or methylene group, or a pharmaceutically acceptable salt thereof.

5. 2-[(2-phenylthiazol-4-yl)methyl]-6-[(2,4-dioxothiazolidin-5-yl)methyl]-3-oxo-1,4-benzoxazine, or a pharmaceutically acceptable salt thereof.

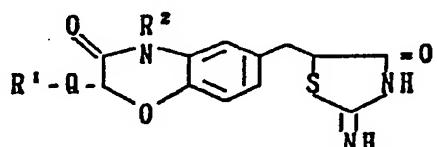
6. 2-(2-phenylthiazol-4-yl)-8-((2,4-dioxothiazolidin-5-yl)methyl)-3-oxo-1,4-benzoxazine, or a pharmaceutically acceptable salt thereof.

10 7. A process for preparing a benzoxazine derivative of the formula:



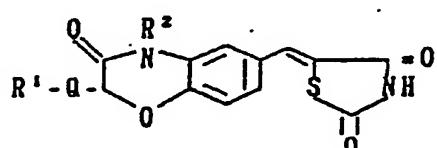
20 wherein R<sup>1</sup> is phenyl group or a substituted thiazolyl group; R<sup>2</sup> is hydrogen atom or a lower alkyl group; and Q is single bond or a lower alkylene group, or a pharmaceutically acceptable salt thereof, which comprises the step or steps of:

(1) hydrolyzing an imine compound of the formula:



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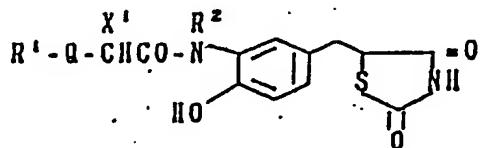
wherein the symbols are the same as defined above, or a salt thereof, or  
(2) reducing an olefin compound of the formula:



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wherein the symbols are the same as defined above, or a salt thereof, or  
(3) subjecting a halide compound of the formula:

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55 wherein X<sup>1</sup> is a halogen atom and the other symbols are the same as defined above, or a salt thereof, to intramolecular cyclization, and

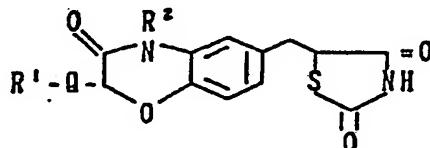
(4) when R<sup>2</sup> is a hydrogen atom, optionally alkylating the product, and

(5) if required, further converting the product into a pharmaceutically acceptable salt thereof.

8. A pharmaceutical composition which comprises a pharmaceutically effective amount of the compound claimed in either one of Claims 1 to 6 and a pharmaceutically acceptable carrier thereof.  
 9. The use of a compound according to any of claims 1-6 for the manufacture of an anti-diabetic agent.

5 Claims for the following Contracting States : ES; GR

1. The use of a benzoxazine derivative of the formula:



15 wherein R<sup>1</sup> is phenyl group or a substituted thiazolyl group; R<sup>2</sup> is hydrogen atom or a lower alkyl group; and Q is single bond or a lower alkylene group, or a pharmaceutically acceptable salt thereof for the manufacture of an anti-diabetic agent.

20 2. The use according to Claim 1, in which R<sup>1</sup> is phenyl group or a phenyl-thiazolyl group, or a pharmaceutically acceptable salt thereof.

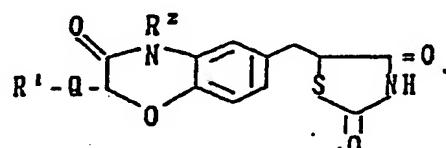
25 3. The use according to Claim 2, in which R<sup>2</sup> is hydrogen atom or a C<sub>1-4</sub> alkyl group; and Q is single bond or a C<sub>1-4</sub> alkylene group, or a pharmaceutically acceptable salt thereof.

4. The use according to Claim 3, in which R<sup>1</sup> is phenyl group or 2-phenyl-thiazol-4-yl group; R<sup>2</sup> is hydrogen atom or methyl group; and Q is single bond or methylene group, or a pharmaceutically acceptable salt thereof.

5. The use according to Claim 1 wherein the derivative is 2-[(2-phenylthiazol-4-yl)methyl]-6-[(2,4-dioxothiazolidin-5-yl)methyl]-3-oxo-1,4-benzoxazine, or a pharmaceutically acceptable salt thereof.

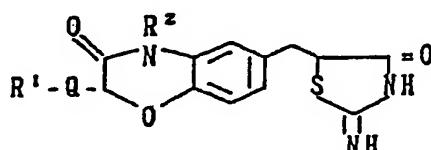
6. The use according to Claim 1 wherein the derivative is 2-(2-phenylthiazol-4-yl)-6-[(2,4-dioxothiazolidin-5-yl)methyl]-3-oxo-1,4-benzoxazine, or a pharmaceutically acceptable salt thereof.

30 7. A process for preparing a benzoxazine derivative of the formula:



40 wherein R<sup>1</sup> is phenyl group or a substituted thiazolyl group; R<sup>2</sup> is hydrogen atom or a lower alkyl group; and Q is single bond or a lower alkylene group, or a pharmaceutically acceptable salt thereof, which comprises the step or steps of:

(1) hydrolyzing an imine compound of the formula:

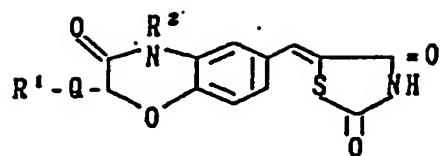


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wherein the symbols are the same as defined above, or a salt thereof, or  
 (2) reducing an olefin compound of the formula:

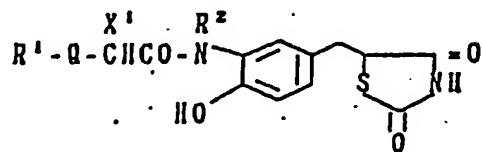
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wherein the symbols are the same as defined above, or a salt thereof, or  
 10 (3) subjecting a halide compound of the formula:

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20 wherein  $X^1$  is a halogen atom and the other symbols are the same as defined above, or a salt thereof, to intramolecular cyclization, and  
 (4) when  $R^2$  is a hydrogen atom, optionally alkylating the product, and  
 (5) if required, further converting the product into a pharmaceutically acceptable salt thereof.

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European Patent  
Office

## EUROPEAN SEARCH REPORT

Application Number

EP 88 10 4362

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	EP-A-0 208 420 (TAKEDA CHEMICAL INDUSTRIES LTD.) * claims 1,11-13 * ----	1,7-9	C 07 D 417/06 A 61 K 31/535
A	CHEMICAL AND PHARMACEUTICAL BULLETIN, vol. 31, no. 2, 1983, pages 560-569, Tokyo, JP; T. SOHDA et al.: "Antiulcer activity of 5-Benzylthiazolidine-2,4-dione derivatives" * pages 562,563, tables I,II * ----	7	
TECHNICAL FIELDS SEARCHED (Int. Cl.4)			
C 07 D 417/00			
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
BERLIN	16-06-1988	HASS C V F	
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			